

95-19

Obtained Under the
Freedom of Information Act
by Hans M. Kristensen

I N T E R O F F I C E M E M O R A N D U M

Date: 06-Mar-1996 02:16pm EST
From: Nolan E Moore
MOORENE
Dept: 2781
Tel No: 615-574-3262

TO: Richard C Cawood
TO: Bruce Samuel Spangler
TO: Waldrop, Michael Dean

(CAWOODRC)
(SPANGLERBS)
(WALDROPMD AT A1 AT OCB)

CC: Gary Wayne Eckert

(ECKERTGW)

Subject: Coatings for the Mod 11
File: READ

012874

In the very near future I will need to order the primer and coatings for this program and QCPI's will need to be generated. At the present time I am looking at procuring the following items:

Primer, Epoxy MIL-P-85582 Type 1 Class 2
Top Coat, Aluminum color 17178 per MIL-C-85285 Type 1
Clear Coat per MIL-C-85285 Type 1
Surf-Kote LOB-1800-G Dry Film Lubricant

If these or not the correct materials or if there are any other materials please let me know ASAP.

I have the Kansas City spec 5185400-5185444 for the two top coats but I still need 5133802 for the primer. I have some contacts at Kansas City where I can get the spec from if nobody has it in their possession.

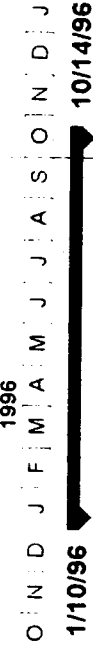
I will also need to know how much material we need to order.

Nolan

B61-11 Program (LATE DATES)

Program Manager: Dick Cawood

1997
J F M A M J J A S O N D J F M A



Days
193d

Task Name
BEANIE, PLATED SLEEVE

0d
AER
◆ 1/10/96

0d
AER
◆ 7/3/96

2d
1-FORM
◆ 8/8/96 | 8/9/96

21d
1-2-&3-MACH
◆ 8/15/96 ||||| 9/13/96

4d
TMS/QER
◆ 10/2/96 || 10/7/96

0d
STAGE
◆ 10/14/96

176d
RING, THREADED (EXTERNAL)
◆ 1/10/96

0d
AGREEMENT - OR / SANDIA
◆ 9/20/96

0d
DIM & FUNCTIONAL FIT ACCEPTANCE OF RING TO CASE
◆ 3/20/96

0d
AER
◆ 1/10/96

50d
PROCURE FORGINGS
◆ 2/15/96 ||||| 4/25/96

0d
AER
◆ 5/23/96

25d
1-MACH
◆ 5/28/96 ||||| 7/1/96

4d
TMS/QER
◆ 9/10/96 || 9/13/96

0d
STAGE
◆ 9/20/96

192d
CASE
◆ 1/10/96

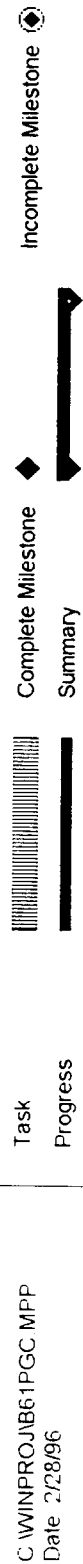
0d
AGREEMENT - OR / SANDIA
◆ 10/14/96

0d
DIM & FUNCTIONAL FIT ACCEPTANCE OF RING TO CASE
◆ 3/20/96

0d
AER
◆ 1/10/96

116d
TOOLING FOR 1-MACH
◆ 1/10/96 ||||| 6/24/96

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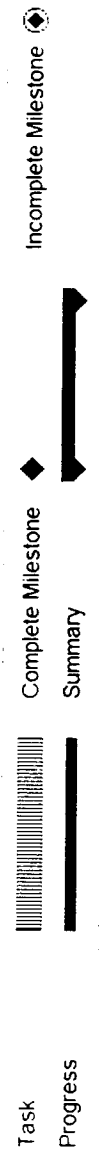
C:\WINPROJB61PGC\MPP
Date 2/28/96

Kevin M Dyer

B61-11 Program (LATE DATES)

Program Manager: Dick Cawood

ID	Task Name	Days	1996	1997
			O N D J F M A M J J A S O N D J F M A	
22	GER	0d		6/21/96
23	1,2,&3-MACH	56d	6/25/96	9/13/96
24	1-INSP / TRIAL FIT RING & CASE	3d	9/25/96	9/27/96
25	TMS/QER	4d	10/2/96	10/7/96
26	STAGE	0d		10/14/96
27	CASE SECTION A	227d	1/10/96	12/4/96
28	AER	0d	1/10/96	
29	GER	0d		10/14/96
30	1-ASSY	5d	10/21/96	10/25/96
31	PAINT	10d	10/31/96	11/13/96
32	TMS/QER	4d	11/20/96	11/25/96
33	STAGE	0d		12/4/96
34	KIT ASSEMBLY	244d	1/10/96	12/31/96
35	AER	0d	1/10/96	
36	GER	0d		12/4/96
37	QER	0d		12/6/96
38	SHIP	0d		12/31/96



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Date: 2/28/96

Kevin M Dyer